

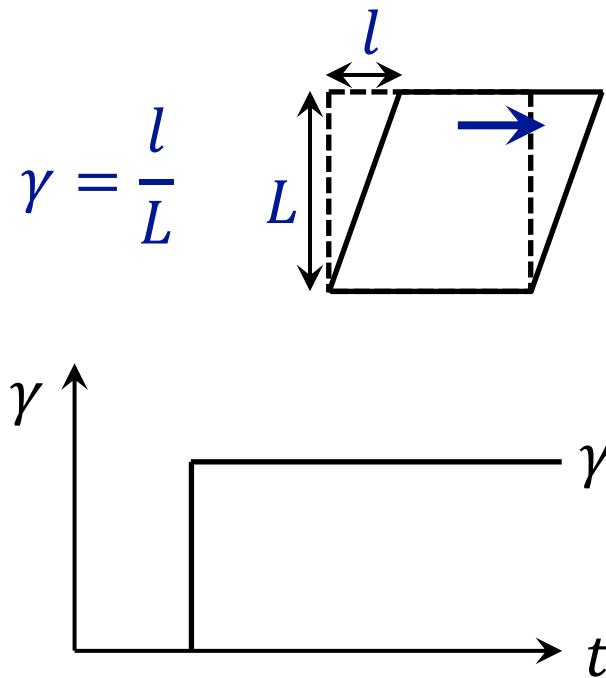
Dynamic modulus reflecting aggregation state in aqueous slurries

水系スラリーの分散・凝集状態が示す
貯蔵／損失弾性率プロファイル

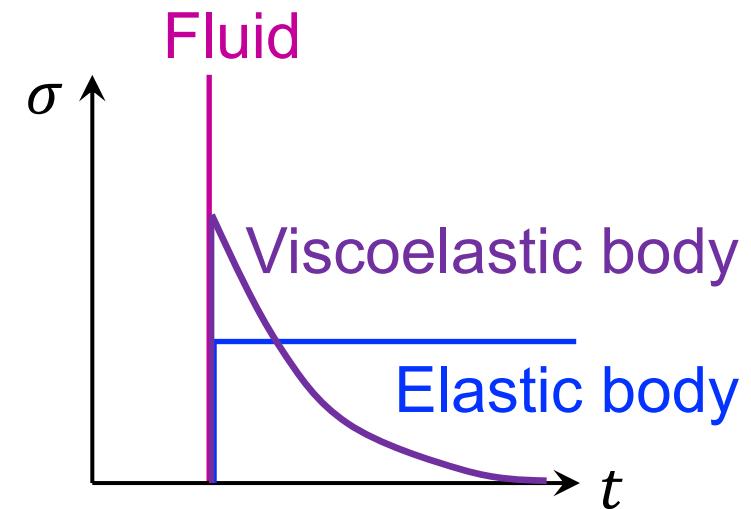
- 辰巳 恵 (東大環安セ)
- 小池 修 (PIA)
- 山口 由岐夫 (PIA)
- 辻 佳子 (東大環安セ/東大院工)

Viscoelasticity

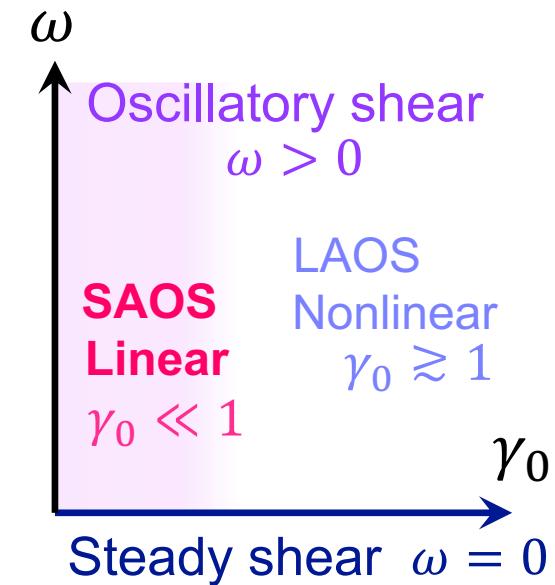
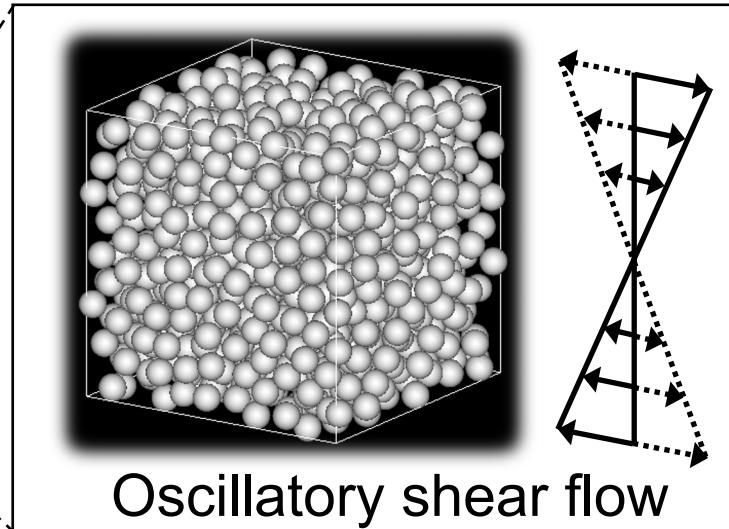
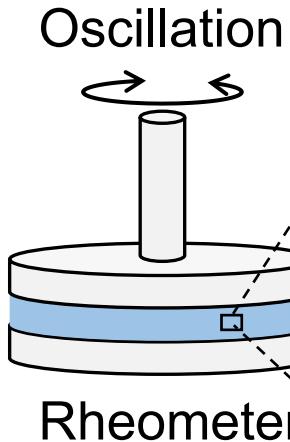
Shear deformation



Stress relaxation



Viscoelasticity



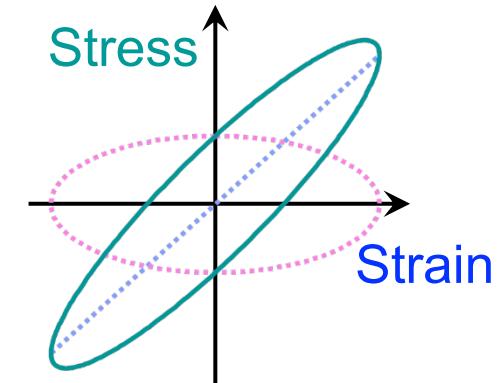
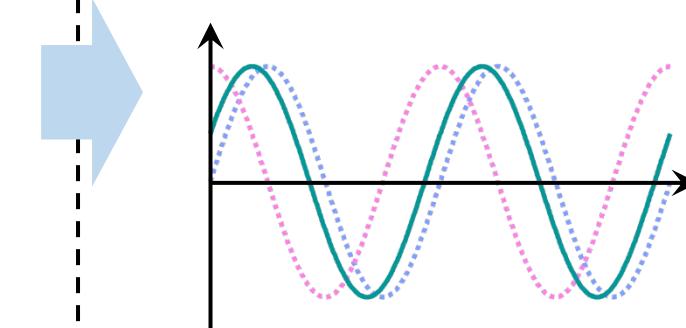
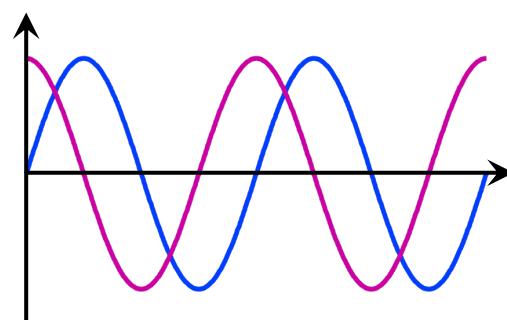
SAOS (Small Amplitude Oscillatory Shear; $\gamma_0 \ll 1$) → Linear response

Strain: $\gamma_0 \sin \omega t$

Shear rate: $\gamma_0 \omega \cos \omega t$

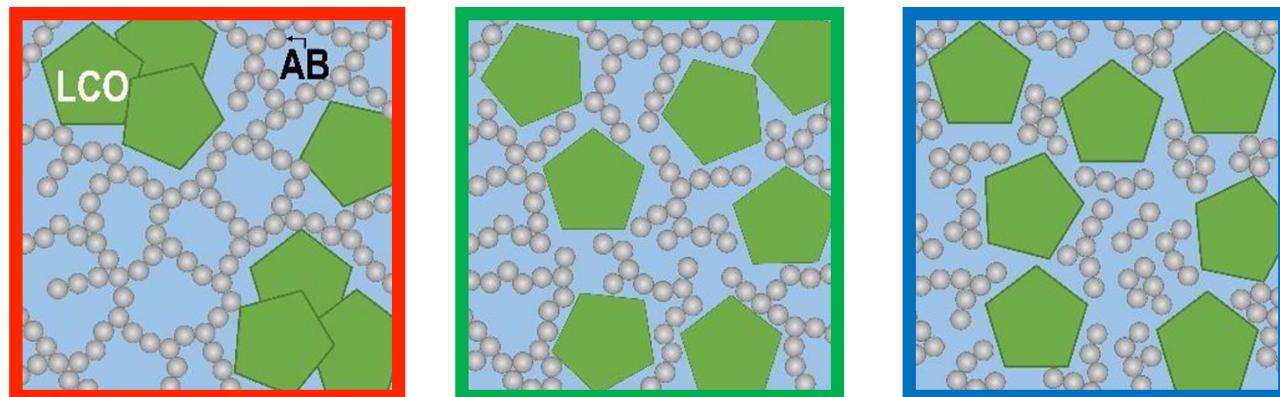
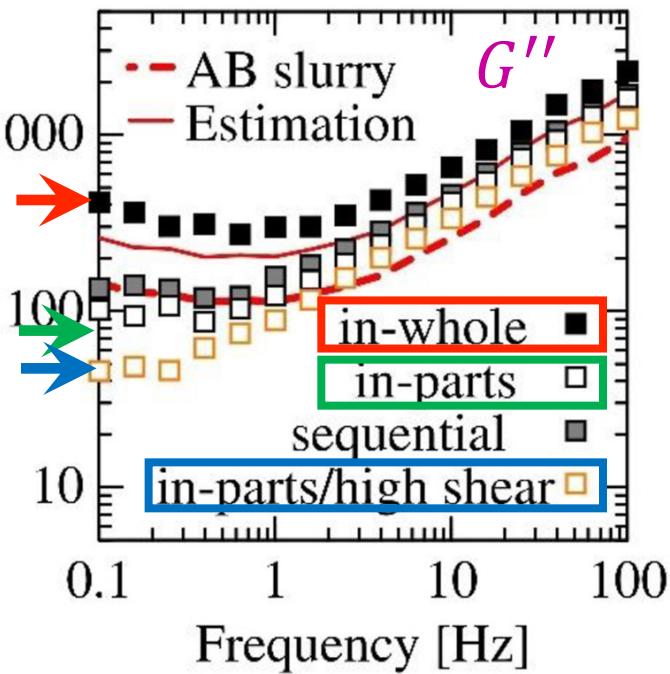
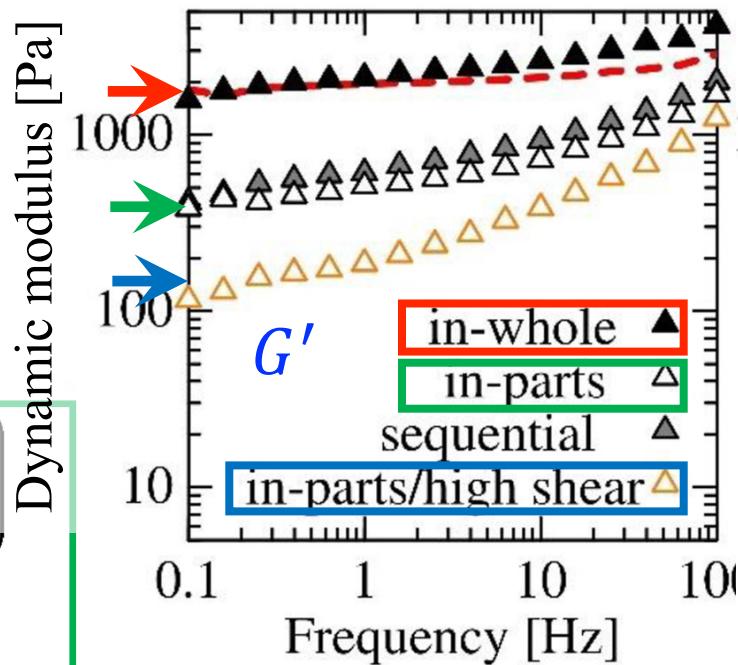
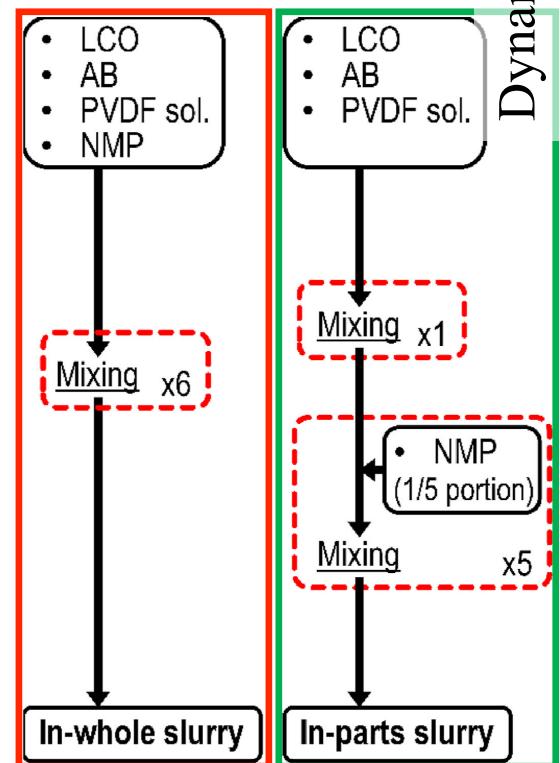
Stress: $\sigma_0 \sin(\omega t + \delta) = \gamma_0(G' \sin \omega t + G'' \cos \omega t)$

Storage modulus: G' Loss modulus: G''



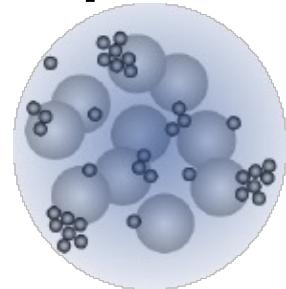
Structure estimation from viscoelasticity

Cathode slurry of LiB (LiCoO₂ + Acetylene black + NMP)

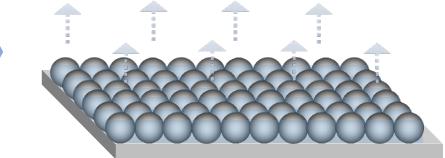


Material fabrication from suspensions

Suspensions



Functional materials



Dispersing

Coating

Drying



Food
Cosmetics
Medicine

Paint

Electrode
Ceramics

- Dispersion/Aggregation

SAOS ($\gamma_0 \ll 1$)
Linear viscoelasticity

- Coating properties
- Structural change by shear flow

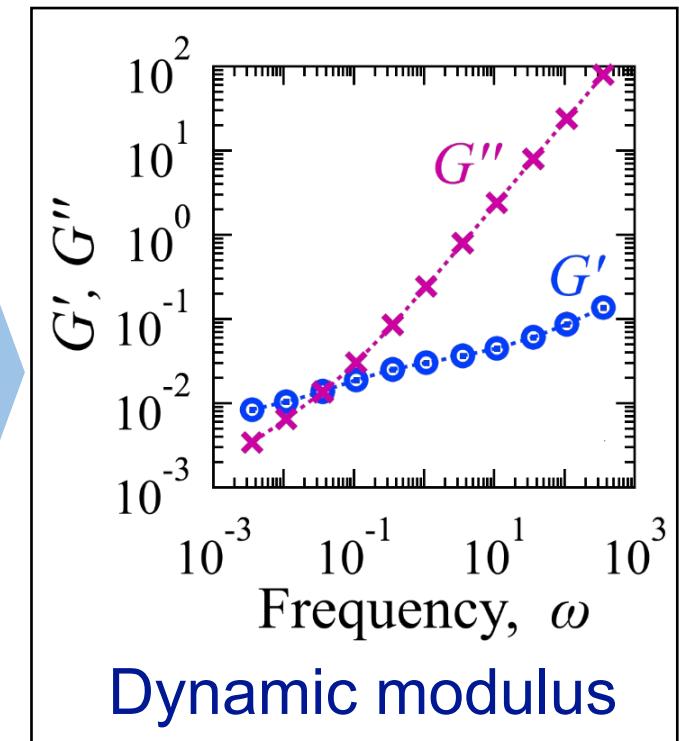
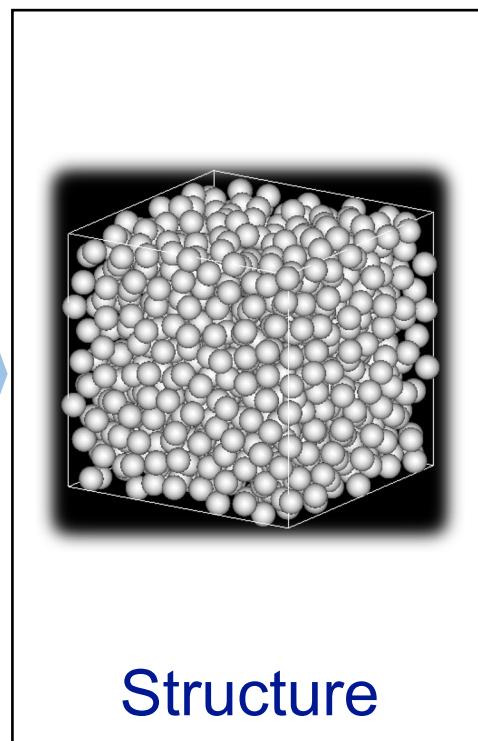
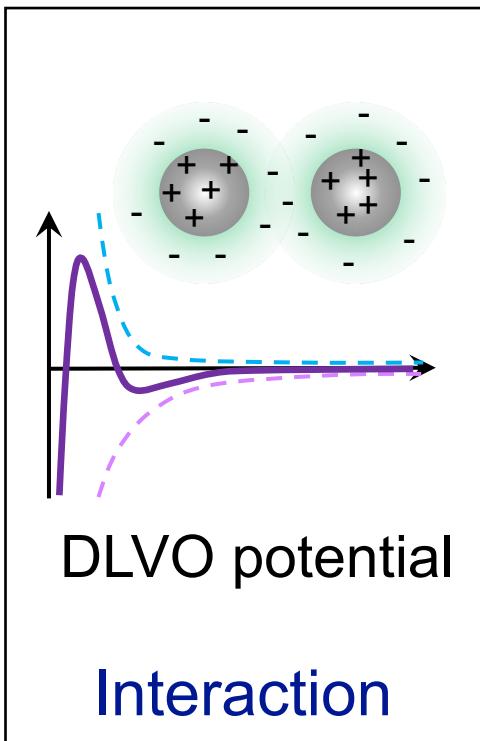
LAOS ($\gamma_0 \gtrsim 1$)
Nonlinear viscoelasticity

Viscoelasticity can be a measure to control fabrication processes

← Relationship among starting materials, structure, and viscoelasticity

Objective

- ◆ Performing numerical simulations of particle dynamics under oscillatory shear flow to calculate linear viscoelasticity
- ◆ Investigating the relationship between structure and linear viscoelasticity (dynamic modulus) by changing DLVO interactions between particles

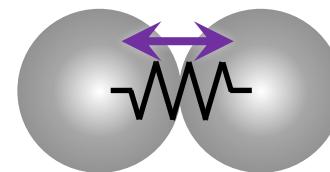


Motion of particles

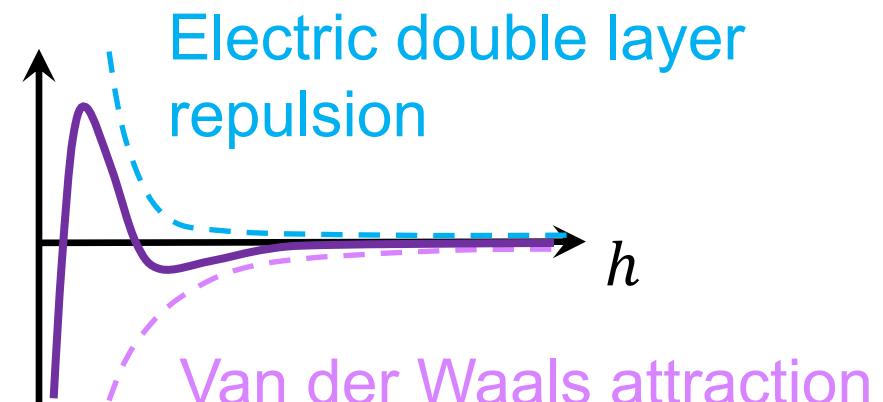
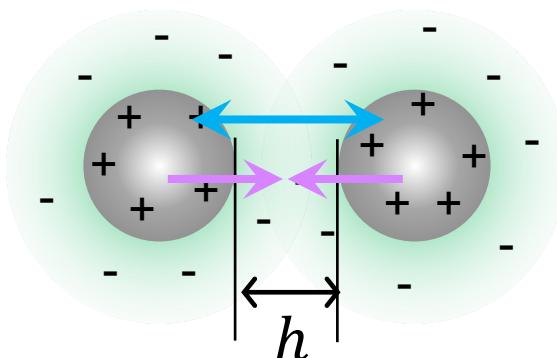
$$M\dot{V} = \mathbf{F}^H + \mathbf{F}^P$$

Fluid Inter-particle

- Contact force: \mathbf{F}^{cnt}



- DLVO force: \mathbf{F}^{DLVO}



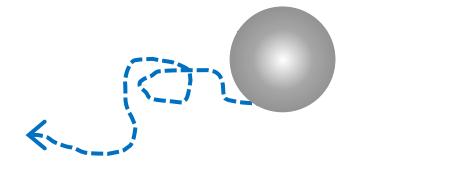
→ Dispersion / Aggregation

Motion of particles

$$M\dot{\mathbf{V}} = \mathbf{F}^H + \mathbf{F}^P$$

Numerical simulations in 2 steps

1. Structure formation : $\mathbf{F}^H = -\zeta\mathbf{V} + \mathbf{F}^R$



- Drag: $-\zeta\mathbf{V}$ (Stokes' law)

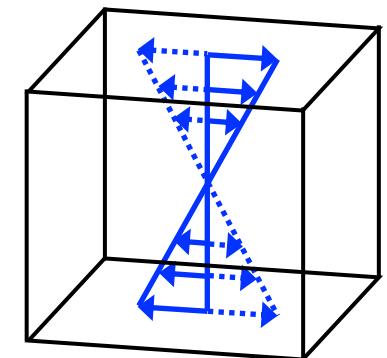
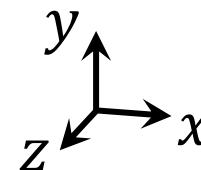
Brownian motion

- Fluctuations: $F_\alpha^R(t) \sim N(0, 2\zeta k_B T \Delta t)$ (Gaussian noise)

2. Rheological evaluation : $\mathbf{F}^H = -\zeta(\mathbf{V} - \mathbf{V}_{ex})$

- Oscillatory shear flow

$$\mathbf{V}_{ex} = \dot{\gamma}(t)\mathbf{y} \mathbf{e}_x \quad \dot{\gamma}(t) = \gamma_0 \omega \cos \omega t$$



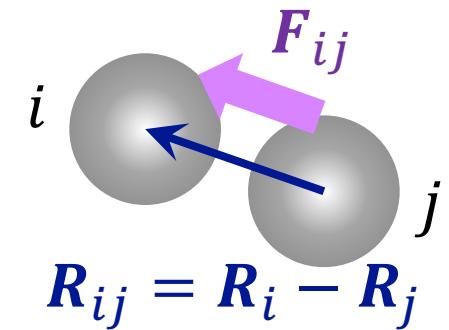
- Boundary conditions: Periodic (x, z), Lees-Edwards (y)

Rheological evaluation

Stress

$$\sigma = \sigma_f + \sigma_p = \eta_f(\phi)\dot{\gamma} - \frac{1}{V} \sum_{i < j} F_{ij}^x R_{ij}^y$$

Fluid Particle



$$\eta_f(\phi) = \eta_0 \left(1 + \frac{5}{2} \phi \right) \text{ (Einstein's eq.)}$$



Dynamic modulus

- Storage modulus

$$G'(\omega) = \frac{\omega}{\pi\gamma_0} \int_0^{2\pi/\omega} \sigma(t) \sin \omega t \, dt = G'_p$$

- Loss modulus

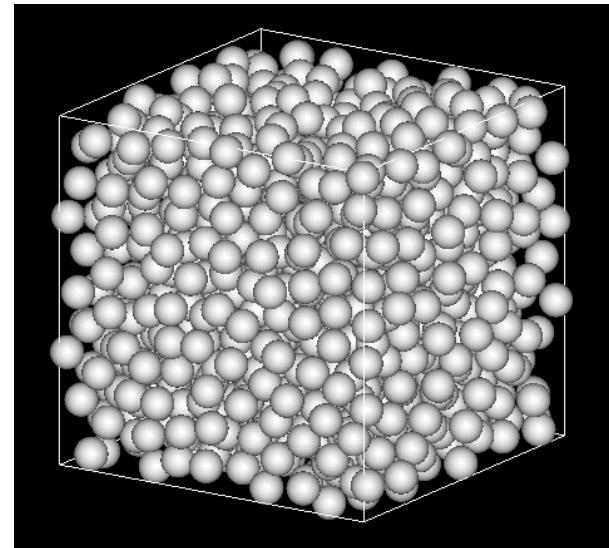
$$G''(\omega) = \frac{\omega}{\pi\gamma_0} \int_0^{2\pi/\omega} \sigma(t) \cos \omega t \, dt = \eta_f(\phi)\omega + G''_p$$

Simulation conditions

Step-1: Structure formation

Particles

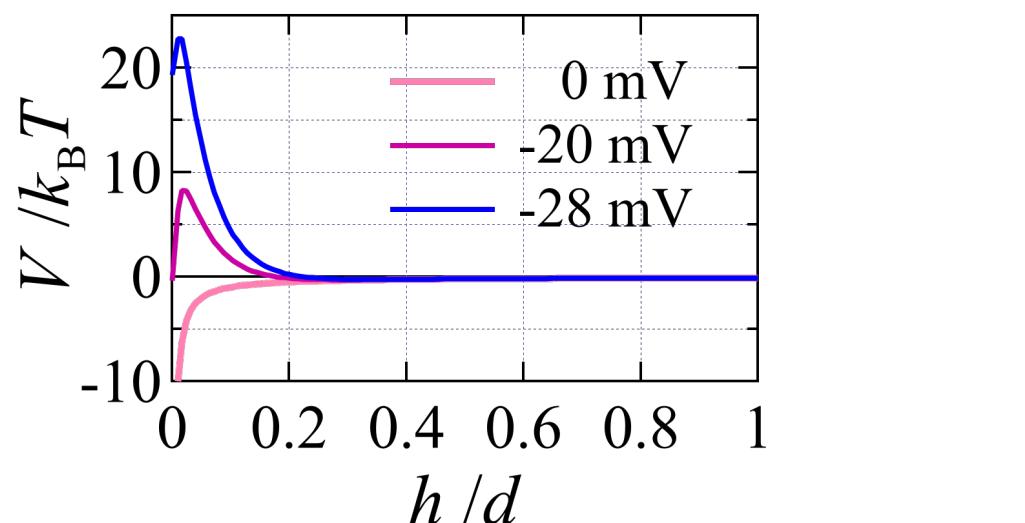
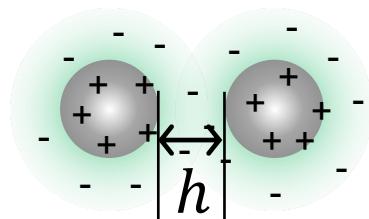
- Diameter: $d = 100 \text{ nm}$
- Concentration: 45 vol%
- Zeta potential: 0, -20, -28 mV



Fluid: Water

- Ion concentration : 3.8 mM

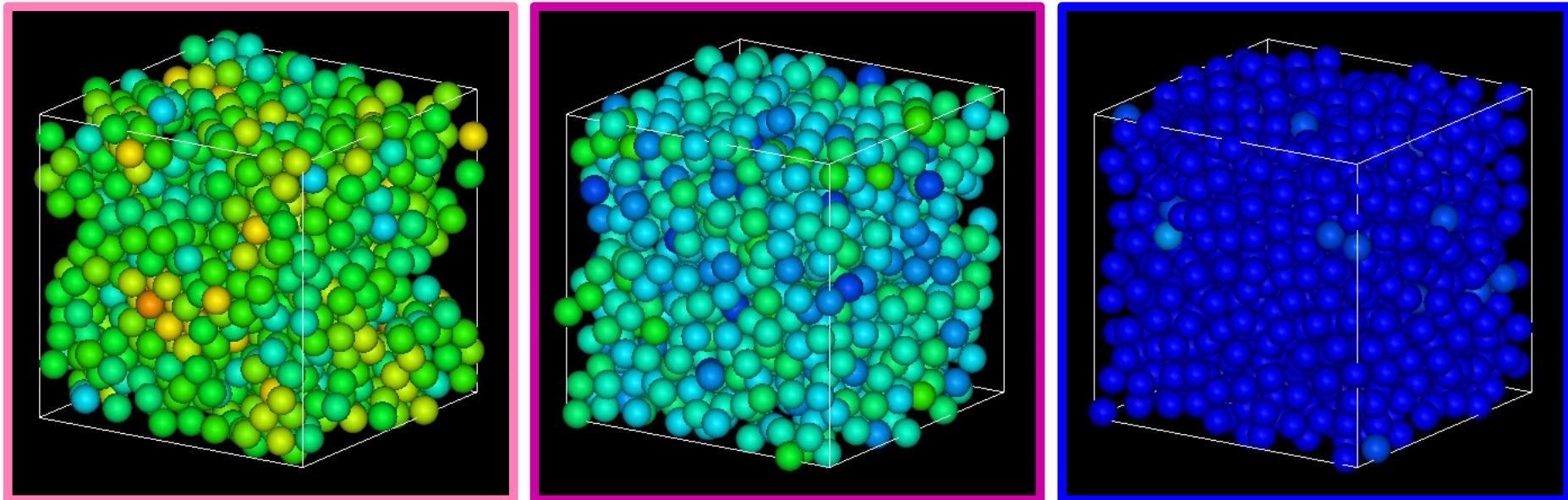
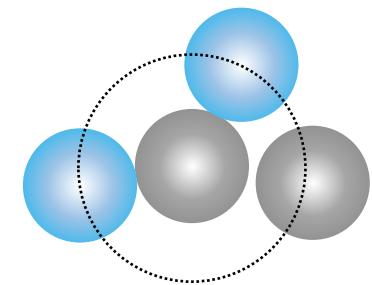
DLVO potential



Structure

Contact number

0  12



Zeta potential /mV	0	-20	-28
Average contact number	6.8	3.7	0.0

Simulation conditions

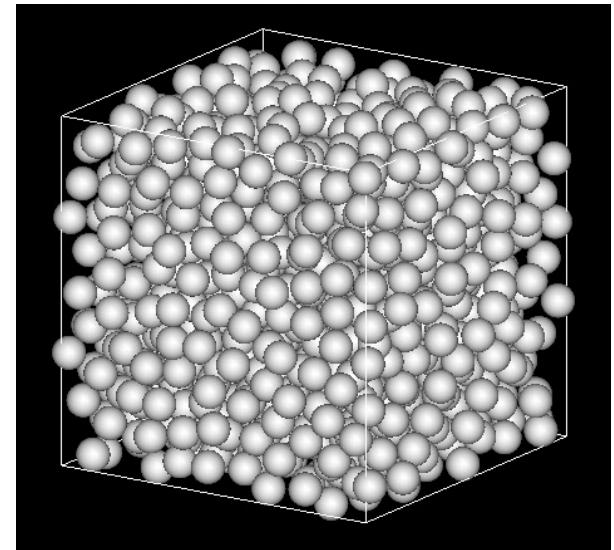
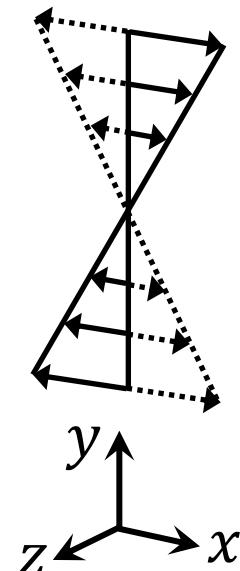
Step-2: Rheological evaluation

Shear flow

- Strain: $\gamma_0 = 1 \times 10^{-2}$

- Frequency:

$$\omega\tau = 3 \times 10^{-3} - 10^3$$



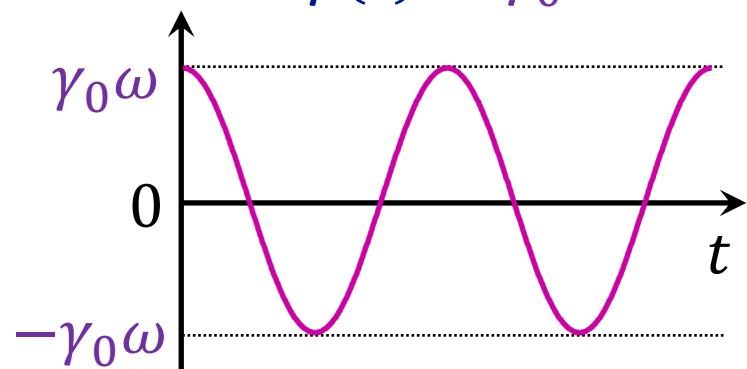
Side length: $10.5d$

Relaxation time

$$\tau = \frac{d}{U} = \frac{3\pi\eta d^2}{F} \leftarrow 3\pi\eta dU = F$$

Drag force = Adhesive force

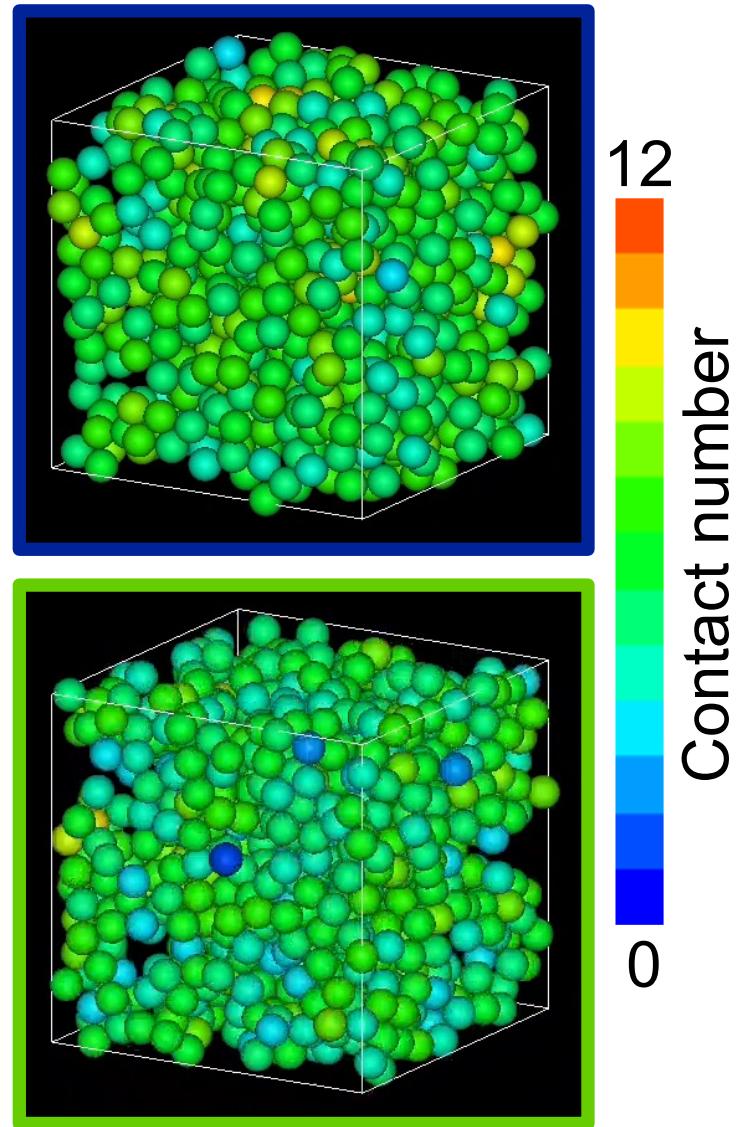
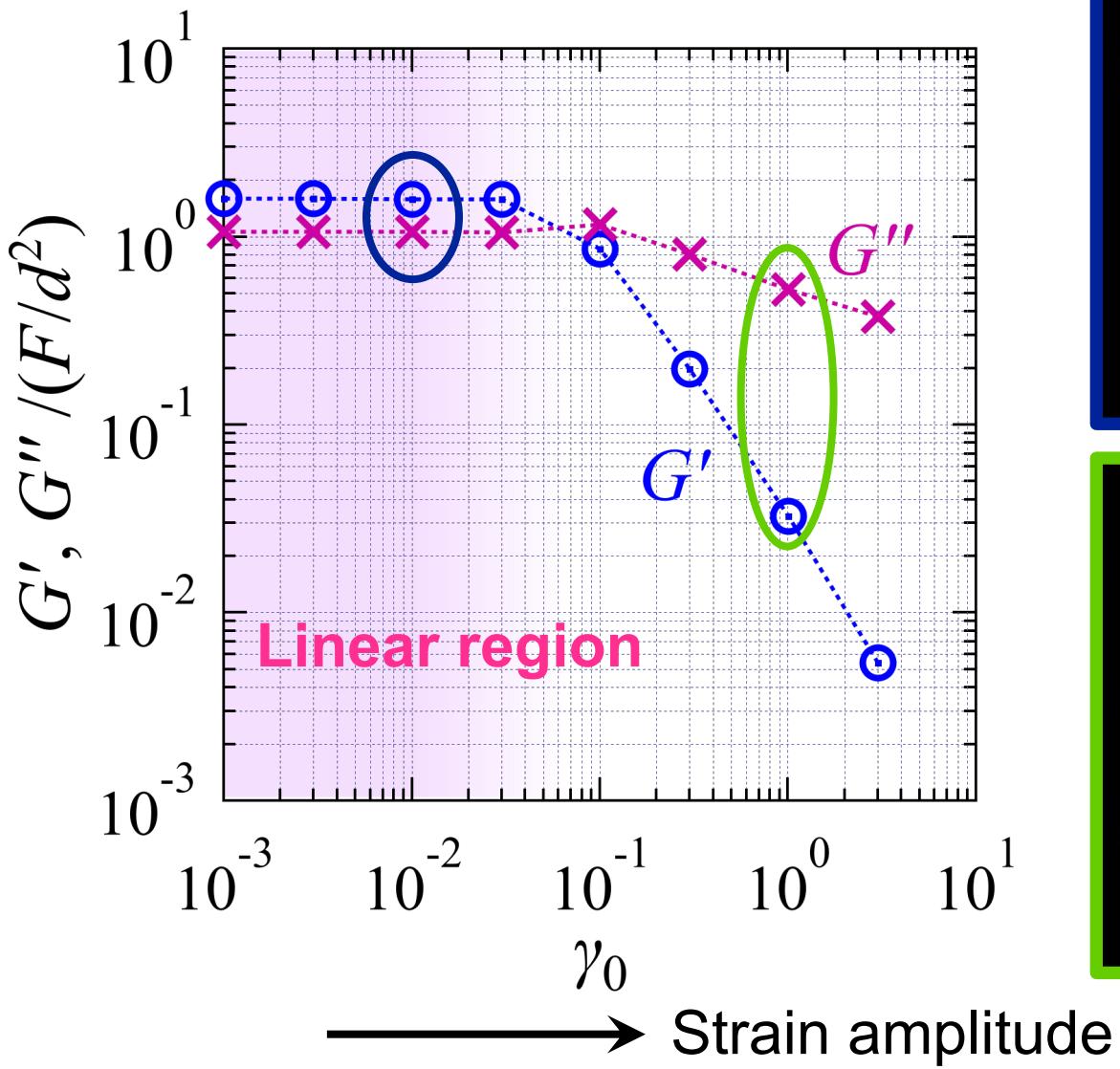
Shear rate: $\dot{\gamma}(t) = \gamma_0 \omega \cos \omega t$



Strain dependence

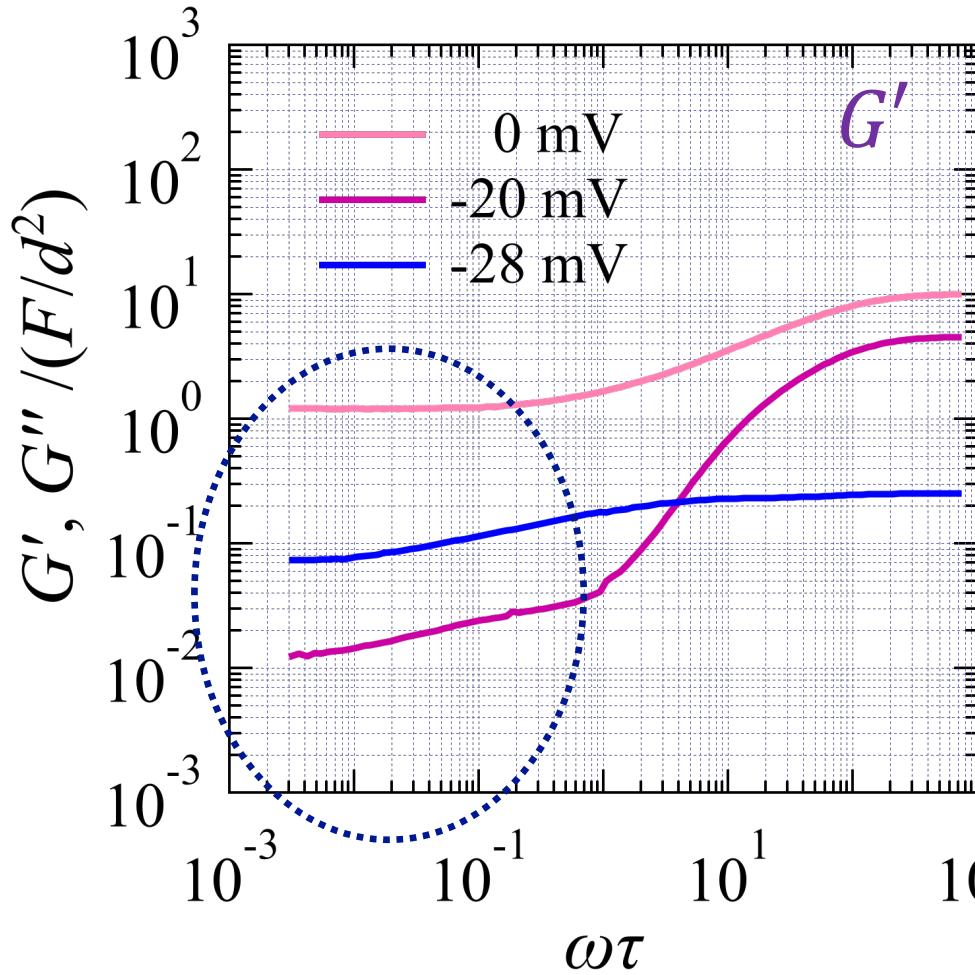
0 mV

$$\omega\tau = 1.2$$



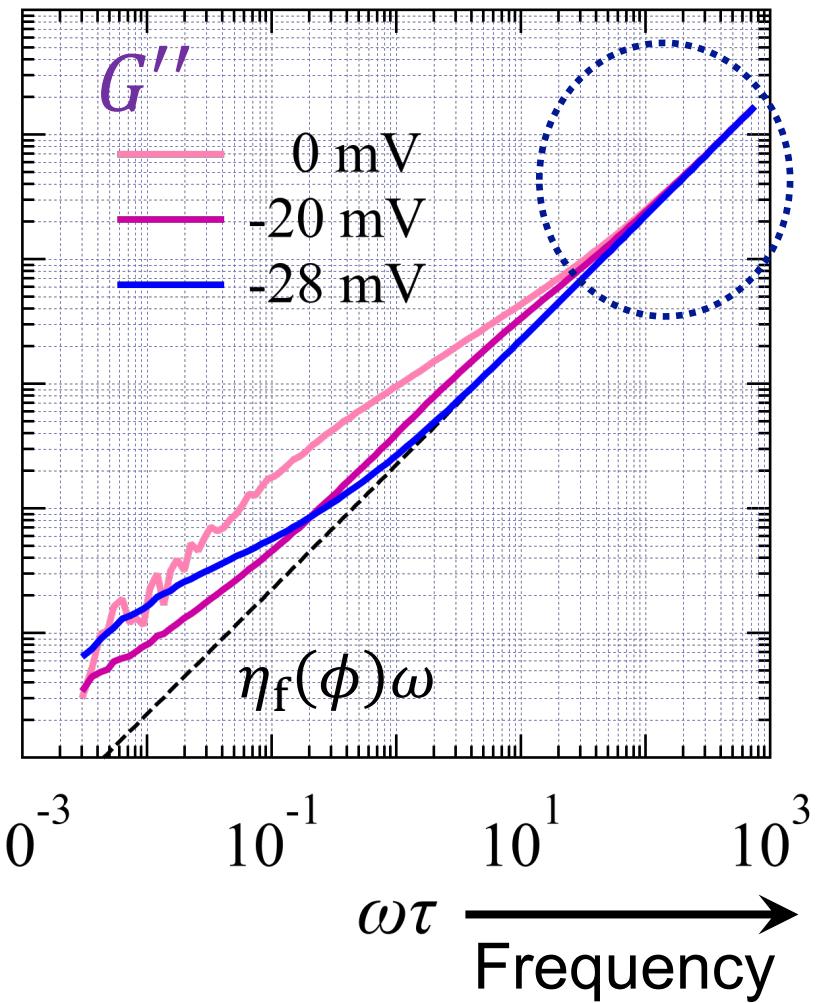
Dynamic modulus

Dominated by fluid contribution



Structural strength at rest

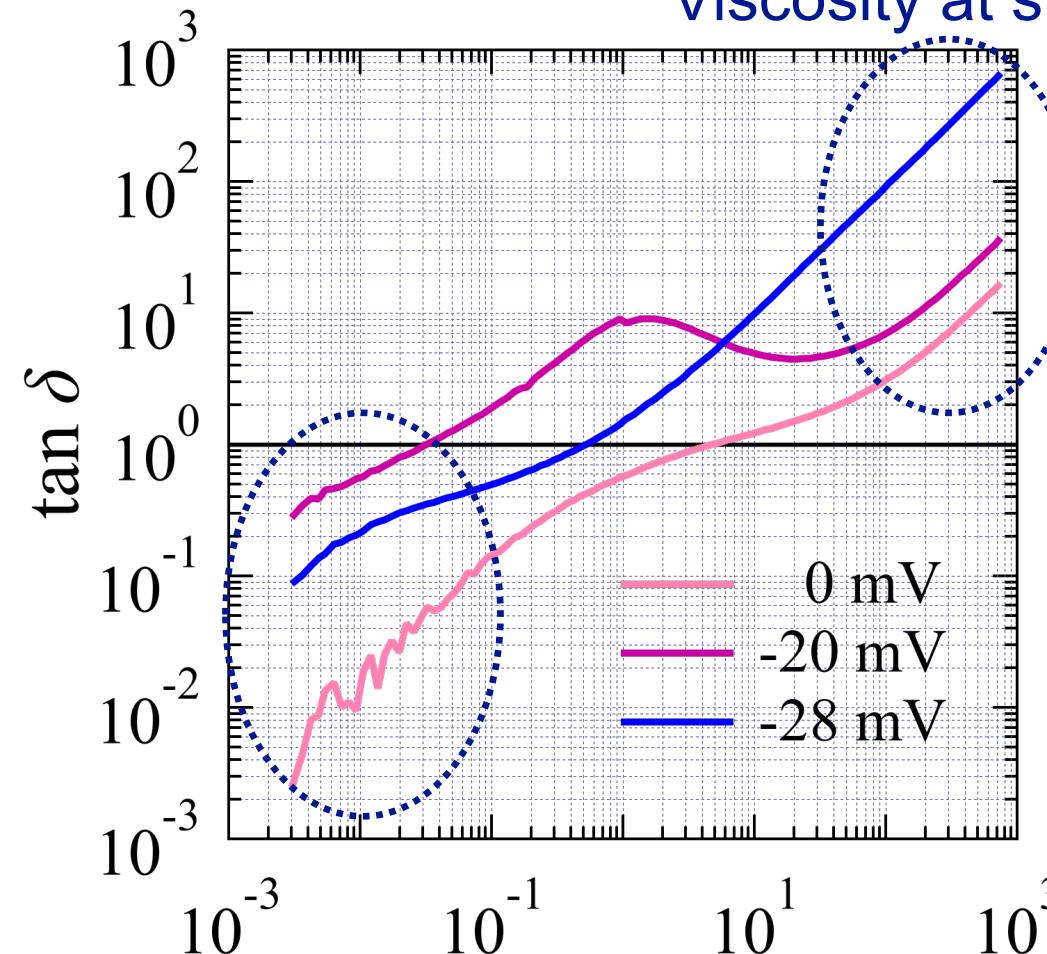
Structure maintained by attraction ($0, -20$ mV) / repulsion (-28 mV)



Dynamic modulus

$$\tan \delta = G''/G'$$

Coating fluidity:
Viscosity at short time



Shape retention:
Elasticity at long time

$\omega\tau$ Frequency

Viscous

Elastic

Summary

- Numerical simulations show dynamic modulus reflecting structure formed by DLVO potentials
- Non-monotonic dependence of dynamic modulus on the degree of aggregation at low frequency
- The non-monotonic dependence is to be noted in rheological control

